



PILCHER HAMILTON CORP.

2SLKN Silicone
Coated Film

MI-HOSTPH-2SLKN-MODHAZE-SIL

Product Bulletin

Description

Hostaphan® 2SLKN polyester film is silicone coated on one side. Along with high strength, flexibility, and chemical resistance, this product provides excellent slip and good dimensional stability over a wide temperature range.

Performance

The silicone coating on Hostaphan® 2SLKN is specially treated prior to winding. This special treatment minimizes back-side transfer of the silicone, which may affect the adhesion. Because the silicone is highly cured, there is essentially no migration of the silicone to any adhesive which may be in contact with the film.

FDA Status

Both sides of Hostaphan® 2SLKN can be used for direct food contact applications subject to limitations found in 21 CFR 177.1630 and in accordance with good manufacturing practices. For more information, contact a Polyester Film Sales Representative.

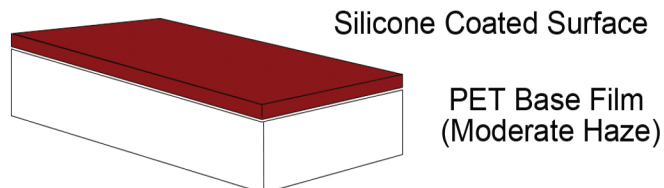
WARNING:

Silicone coated film is very slippery. Do not discard scrap film on the floor. Injury may result if stepped on.

Benefits

- Minimum silicone rub-off
- Provides very consistent release level with aging
- Excellent handling characteristics
- Clear distortion free coating
- Ultra-thin, highly cured coating which does not smear
- Better than 95% subsequent adhesion
- No static induced defects (Newton Rings)

Schematic of Hostaphan® 2SLKN



Typical Properties of Hostaphan® 2SLKN Film

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The Hostaphan® 2SLKN property values below are typical measurements. Further guidance on series selection, functional behavior by end use, film processing, standard roll configuration and gauges is available through a Polyester Film Sales Representative. The following values are not binding specifications and may vary.

Property		Unit of Measure	Typical Value	Test Method
Area Yield		in ² •mil/lb m ² •µm/kg	19,800 717	ASTM D 4321
Tensile Strength	MD	psi kg/cm ²	30,000 2,100	ASTM D 882
Yield Strength (F5)	MD	psi kg/cm ²	15,000 1,050	ASTM D 882
Ultimate Elongation	MD	%	115	ASTM D 882
Modulus	MD	psi kg/cm ²	550,000 38,700	ASTM D 882
Coefficient of Friction A/B	Kinetic	--	0.20	ASTM D 1894
Shrinkage	MD TD	%	1.5 0.4	30 min. at 150°C
Density		g/cm ³	1.395	ASTM D 1505
Total Haze*		%	75 gauge 3.2 92 " 3.5 102 " 3.7 118 " 4.0 142 " 4.5 200 " 6.5	ASTM D-1003

SILICONE FUNCTIONALITY

Release From Silicone Side	g/in	< 20	T- peel from TESA 7475 tape
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* Values for reference data only. Contact a Polyester Film Sales Representative for actual gauges available.

Approved RC 5/2016

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