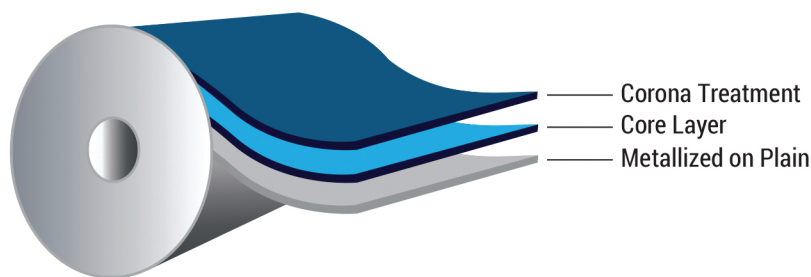


CL-SAR-TFC-TRANS-BOPET



METALLIZED BOPET FILM

PRODUCT DESCRIPTION

PILCHER Films CPT01-SM is Plasma Metallization on plain side & other side corona treated. This film is available with metal wound inside or Metal wound outside

FEATURES

- Good Metal Adhesion
- Good mechanical and dimensional stability
- Good moisture and Oxygen barrier
- Excellent Machinability and dimensional stability over a wide range of temperature

APPLICATION

- Flexible Packaging and Industrial applications

PROPERTIES		UNIT	TEST METHOD	CP08T01 -SM	CP10T01 -SM	CP12T10 -SM	CP16T01 -SM	CP23T01 -SM
Nominal Thickness		Micron	Internal Method	8	10	12	16	23
		Gauge		32	40	48	64	92
Yield		m²/kg		89.2	71.4	59.6	44.6	31.1
Optical Density		-	Tobias Instrument	2.2+/-5%	2.2+/-5%	2.2+/-5%	2.2+/-5%	2.2+/-5%
Metal Bond Strength		gm/25mm	Internal Method	180	180	180	180	180
MECHANICAL PROPERTIES (Min)								
Tensile Strength	MD	Kg/cm²	ASTM D-882	2200	2200	2200	2200	2200
	TD			2100	2100	2100	2100	2100
Elongation Break	MD	%	ASTM D-882	100	100	100	110	110
	TD			90	90	90	100	100
THERMAL PROPERTIES (Max)								
Thermal Shrinkage (at 150°C /30 mins)	MD	%	ASTM D-1204	2.4	2.4	2.4	2.4	2.4
	TD			0.4	0.4	0.4	0.4	0.4
SURFACE PROPERTIES (Max)								
COF (Metal to Film)	Static	-	ASTM D-1894	0.75	0.75	0.75	0.75	0.75
	Dynamic			0.65	0.65	0.65	0.65	0.65
SURFACE TENSION								
Plain Side		Dyne/cm	ASTM D-2578	56	56	56	56	56
BARRIER PROPERTIES								
WVTR, 37.7°C, 90% RH		gm/m² /day	ASTM F-1249	0.8	0.8	0.8	0.8	0.8
O2 Permeability 23°C, 0%RH		cm³/m² /day	ASTM D-3985-95	1.0	1.0	1.0	1.0	1.0

Note : MD – Machine Direction, TD – Transverse Direction, COF - Co-efficient of Friction

FOOD CONTACT : PILCHER Films complies with EC and FDA regulations. Specific documents and MSDS are available upon request

STORAGE & HANDLING : A storage temperature below 30°C & humidity 55±5 % is recommended in order to avoid any deterioration of the film surface properties. Excess humidity and heat can cause problem such as fast treatment decay, which can affect the quality of printing and coating. It is advisable to use the material on FIFO basis.

DISCLAIMER: The property given in the technical data sheet do not constitute product specification but represent typical performance values based on the best of our knowledge and believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. PILCHER film does not guarantee the typical values. PILCHER reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.