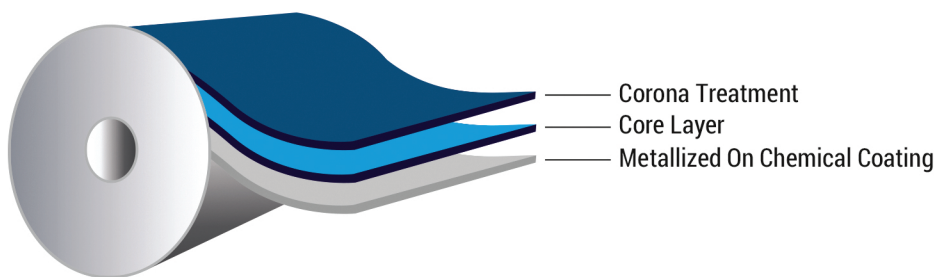


CL-T-HBM35-HGHBARBOND-MET



PROVISIONAL

PRODUCT DESCRIPTION

PILCHER Films CPT-HBM35 is Ultra High barrier with High bond Metallized film. The metallization on chemical coated surface and other side corona.

This is available with metal wound inside or outside

FEATURES

- Excellent Barrier against moisture and Oxygen
- Excellent metal adhesion properties
- Excellent in Chemical resistance and Boiling resistance
- Excellent mechanical and dimensional properties.
- Excellent Machinability and dimensional stability over a wide range of temperature

APPLICATION

- Suitable for Aseptic packaging, Hot fills and Liquid or any aggressive medium
- Suitable for BIB, Lami tube and Aseptic packaging or Milk products where Aroma or moisture is critical

METALLIZED ULTRA HIGH BARRIER FILM

PROPERTIES		UNIT	TEST METHOD	CP08T -HBM 35	CP10T -HBM 35	CP12T -HBM 35
Nominal Thickness		Micron	Internal Method	8	10	12
		Gauge		32	40	48
Yield		m²/kg		89.2	71.4	59.6
Optical Density		-	Tobias Instrument	3.5+/-5%	3.5+/-5%	3.5+/-5%
Metal Bond Strength		gm/25mm	Internal Method	900	900	900
MECHANICAL PROPERTIES (Min)						
Tensile Strength	MD	Kg/cm²	ASTM D-882	2200	2200	2200
	TD			2100	2100	2100
Elongation Break	MD	%	ASTM D-882	100	100	100
	TD			90	90	90
THERMAL PROPERTIES (Max)						
Thermal Shrinkage (at 150°C /30 mins)	MD	%	ASTM D-1204	2.4	2.4	2.4
	TD			0.4	0.4	0.4
SURFACE PROPERTIES (Max)						
COF (Metal to Film)	Static	-	ASTM D-1894	0.75	0.75	0.75
	Dynamic			0.65	0.65	0.65
SURFACE TENSION						
Corona Treated Side		Dyne/cm	ASTM D -2578	54	54	54
BARRIER PROPERTIES						
WVTR, 37.7°C, 90% RH		gm/m² /day	ASTM F-1249	0.15	0.15	0.15
O2 Permeability 23°C, 0%RH		cm³/m² /day	ASTM D-3985-95	0.30	0.30	0.30

Note : MD – Machine Direction, TD – Transverse Direction, COF - Co-efficient of Friction

FOOD CONTACT : PILCHER Films complies with EC and FDA regulations. Specific documents and MSDS are available upon request

STORAGE & HANDLING : A storage temperature below 30°C & humidity 55±5 % is recommended in order to avoid any deterioration of the film surface properties. Excess humidity and heat can cause problem such as fast treatment decay, which can affect the quality of printing and coating. It is advisable to use the material on FIFO basis.

DISCLAIMER: The property given in the technical data sheet do not constitute product specification but represent typical performance values based on the best of our knowledge and believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. PILCHER film does not guarantee the typical values. PILCHER reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information.